



**NEW ENGLAND ROPES**

TOGETHER IN MOTION

848 Airport Road  
Fall River, MA 02720  
USA

tel 508.678.8200  
fax 508.679.2363  
www.neropes.com

Registered ISO 9001  
Cordage Institute Member

# ENDURA 12™

PLEASURE  
MARINE

## PRODUCT DESCRIPTION

Endura 12™ is a 100% Dyneema® SK75 fiber rope characterized by extremely high tensile strength and ultra low elongation. The rope is coated with a proprietary tinted vinyl-based formula to enhance durability, improve fiber-to-fiber abrasion, protect from UV, and provide a system for color coding.

## FEATURES

- Floats
- Excellent Strength-to-Size Ratio
- Excellent Wet/Dry Strength Retention
- Vinyl-Coated to Improve Abrasion Resistance
- Easily Spliced

## APPLICATIONS

- Cascade Lines
- Laser Upgrade
- Vang Systems
- Halyards
- Cunninghams



Endura 12 - Black



## COMPLEMENTARY PRODUCTS

- V-100™
- T-900™
- Sta-Set®
- ARC™
- Pro-PBO™

# ENDURA 12

## SUNLIGHT/UV:

Dyneema® Fiber has very little degradation from UV, and can be used over long term if inspected regularly.

## CHEMICALS:

Dyneema® Fiber has good resistance to most minerals, organics, acids, and weak alkalis. Dyneema® Fiber also has excellent resistance to bleaches and other oxidizing agents as well as to most solvents.

## HEAT:

Dyneema® SK75 fiber has a melting point of 300°F with progressive strength loss above temperatures of 150°F.

## DIELECTRICS:

Good resistance to the passage of electrical current. However, dirt, surface contaminants, water entrapment, and the like can significantly affect dielectric properties. Extreme caution should be exercised any time a rope is in the proximity of live circuits.

## SHEAVES:

Recommended D/d\* ratio is 8:1. (\*Sheave diameter to rope diameter)

## WORKING LOADS:

No blanket safe working load (SWL) recommendations can be made for any line because SWL's must be calculated based on application, conditions of use, and potential danger to personnel among other considerations. It is recommended that the end user establish working loads and safety factors based on best practices established by the end user's industry; by professional judgment and personal experience; and after thorough assessment of all risks. The SWL is a guideline for the use of a rope in good condition for non-critical applications and should be reduced where life, limb, or valuable property is involved, or in cases of exceptional service such as shock loading, sustained loading, severe vibration, etc. The Cordage Institute specifies that the SWL of a rope shall be determined by dividing the Minimum Tensile Strength of the rope by a safety factor. The safety factor ranges from 5 to 12 for non-critical uses and is typically set at 15 for life lines.

## SPLICING INSTRUCTIONS:

12-Strand Eye Splice - Brummel

## PART NUMBER SERIES:

1520 - White      1521 - Red      1522 - Green  
1523 - Blue      1524 - Black

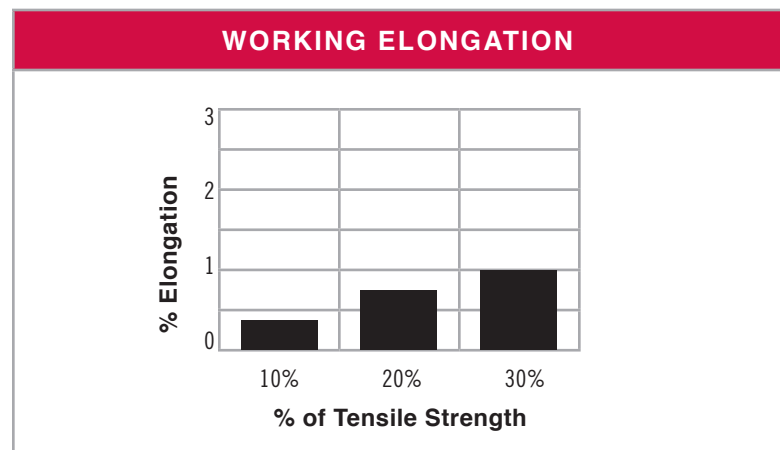
When placing an order for this product, please build your part number according to this formula: XXXX-YY-ZZZZ where:

XXXX = Part Number Series (found above)

YY = Diameter in mm (e.g., "-08-" = 8mm)

ZZZZ = Length in Feet (e.g., "-00600" = 600')

STRENGTH/WEIGHT			
Diameter (inch)	Diameter (mm)	Weight (lbs./100 ft.)	Tensile (lbs.)
1/8"	3	0.4	2,100
3/16"	5	1.0	5,800
1/4"	6	1.7	8,500
5/16"	8	2.3	13,300
3/8"	9	3.3	19,000
7/16"	11	4.0	24,000
1/2"	12	5.2	28,000
9/16"	14	7.9	36,000
5/8"	16	10.5	51,000
3/4"	18	13.5	68,000
7/8"	22	19.5	95,000
1"	24	24.0	109,000
1-1/8"	28	27.8	148,000
1-1/4"	30	31.0	165,000



Compliance to the above specifications is based upon testing according to the **Cordage Institute Standard Testing Methods for Fiber Rope** and/or **ASTM D-4268 Standard Methods of Testing Fiber Ropes**. Weights are approximate and may vary +/- 5%. Tensile strengths reported are approximate averages for new, unused ropes. To estimate the minimum tensile strength of a new rope, reduce the approximate average by 10%. (The Cordage Institute defines minimum tensile strength as two standard deviations below the average tensile strength of the rope.) Stretch data tested to CI 1500-02.

